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Sir:

Transmitted herewith for filing with the patent application of:

Inventor: Dean A. Klein

For: Backlighting System for an LCD

Enclosed are:

- 16 pages of specification -- Claims 1 - 19
- 8 sheets of informal drawings (8 Figures)
- An assignment of the invention to Micron Electronics, Inc.
- An associate power of attorney
- A verified statement to establish small entity status under 37 CFR 1.9 and 37 CFR 1.27
- Combined Declaration and Power of Attorney

The filing fee has been calculated as shown below:

	(Col. 1)	(Col. 2)	<u>SMALL ENTITY</u>	<u>OTHER THAN A SMALL ENTITY</u>		
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BASIC FEE				\$385	<u>OR</u>	\$770
TOTAL CLAIMS 19-20 =	---		x 11 =		<u>OR</u> x 22 =	---
INDEP CLAIMS 3 -3 =	---		x 40 =		<u>OR</u> x 80 =	---
MULTIPLE DEPENDENT CLAIMS			+ 130		<u>OR</u> +240	---
			<u>TOTAL</u>		<u>OR</u> <u>TOTAL</u>	\$770

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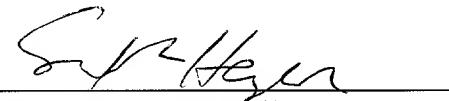
Any patent application processing fees under 37 CFR 1.17.

The issue fee set in 37 CFR 1.18 at or before mailing of the Notice of Allowance, pursuant to 37 CFR 1.311(b).

Any filing fees under 37 CFR 1.16 for later presentation of extra claims.

Date: 4-16-97

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TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT I, Dean A. Klein, a Citizen of the United States and a

resident of Eagle, Ada County, ID, have invented certain new and useful
improvements in a

BACKLIGHTING SYSTEM FOR AN LCD

of which the following is a specification.

BACKLIGHTING SYSTEM FOR AN LCD

Background of the Invention

1. Field of the Invention

The present invention relates generally to flat panel display systems. More particularly, the present invention relates to methods and apparatus for backlighting liquid crystal display (LCD). Even more particularly, the present invention relates to backlighting a LCD on a laptop computer.

2. Description of the Prior Art

A conventional laptop computer, such as the laptop computer shown in Figure 1, utilizes a "fliptop" display to display computer data. The fliptop display is generally perpendicular to the body of the laptop computer when the laptop is in use, allowing the user to view the displayed computer data. When the laptop computer is not in use, the fliptop display is folded down into a closed position so that it is substantially parallel to the body of the computer.

The prior art flip-top display assemblies include a LCD housing. The LCD housing is typically hinged to the body of the laptop computer and generally serves as a protective cover for the LCD module.

Prior art flip-top displays also include an LCD module. The LCD module includes an LCD and a means for "backlighting" the LCD. Backlighting refers to projecting light behind the LCD and uniformly projecting it through the LCD. Prior backlighting techniques generally involve the use of a light source and a light composed of light transmissive material located adjacent to the LCD. United

1 States Patent No. 5,050,946, which is incorporated herein by reference, discusses
2 various light source and light pipe designs.

3 A cross sectional view of a conventional flip-top display 2 is shown in Figure
4 2. As shown in Figure 2, the conventional flip-top display 2 includes an LCD
5 housing 10 and an LCD module 15. The LCD housing 10 is composed of an opaque
6 material (usually plastic) and protects the LCD module 15. The LCD module 15 is
7 secured within the LCD housing 10 by various common securing means, such as
8 screws, clips, or other frictionally engaging or interlocking means (not shown).

9 Referring again to Figure 2, the LCD housing 10 has a rear portion 12 and top and
10 bottom portions 11.

11 Referring again to Figure 2, the LCD module 15 includes an LCD 20, a light
12 source 25, and a light pipe 30. The aperture 26 of the light source 25 is aligned
13 adjacent to an end of the light pipe 30. As shown in Figure 2, the light pipe 30 is
14 adjacent to the back surface 21 of the LCD 20. The LCD 20 is backlit when light
15 generated by the light source 25 is conducted through the light source aperture 26
16 and coupled into an end of the light pipe 30. As shown in U.S. Patent No. 5,050,946,
17 the coupled light may be uniformly diffused throughout the light pipe 30, and
18 projected toward the back surface 21 of the LCD 20. Some conventional LCD
19 modules utilize a light pipe 30 with a light-reflective coating applied to the back side
20 31 of the light pipe 30 (not shown). In this manner, light incident upon the back
21 surface 31 of the light pipe 30 will be reflected back into the light pipe 30 for
22 projection toward the LCD 20.

1 As shown in Figure 2, the length of the top and bottom portions **11** of the LCD
2 housing **10**, and hence the depth **D** of the flip-top display **2**, are roughly defined by
3 the combined thickness of the rear portion **12** of the LCD housing **10** and the LCD
4 module **15**.

5 As shown in Figure 3, the depth **D** of the flip-top display **2** is at least the sum
6 of the thickness **d1** of the rear portion **12** of the LCD housing **10**, the diameter **d3** of
7 the light source **25**, and some fractional portion of the thickness **d5** of the LCD **20**. In
8 situations where the diameter **d3** of the light source **25** is equal to the thickness **d4** of
9 the light pipe **30**, the depth **D** may be the sum of the thicknesses **d1**, **d3** (or **d4**), and
10 **d5**.

11 For example, thickness **d1** of the rear portion **12** of the LCD housing **10** may
12 be 4 mm, the diameter **d3** of the light source **25** may be 4 mm and the thicknesses **d4**
13 and **d5** of the light pipe **30** and the LCD **20** may be 2 mm. As shown in Figure 3,
14 these dimensions will result in the light source **25** extending 1 mm on either side of
15 the light pipe **30**. It can be seen that for this configuration of components, the depth
16 **D** of the flip-top display **2** will be at least 9 mm and the thickness **d2** of the LCD
17 module **15** will be 5 mm. In situations where the diameter **d3** of the light source **25**
18 is equal to the thickness **d4** of the light pipe **30**, the depth **D** of the flip-top display **2**
19 will be 8 mm and the thickness **d2** of the LCD module **15** will be 4 mm.

20 In the laptop computer industry, it is always desirable to reduce the size and
21 weight of the laptop computer and its component parts. It is also desirable to

1 minimize the number of parts. Thus, there exists a need for a thinner, less complex,
2 and lighter fliptop display.

3

4 Summary of the Invention

5 One embodiment of the present invention is a computer display. The
6 computer display includes a LCD housing, a light source coupled to the LCD
7 housing, and a LCD coupled to the LCD housing. In this embodiment, the LCD
8 housing conducts light from the light source to the LCD.

9 Another embodiment of the invention is a method for conducting light. The
10 method includes generating light and conducting the generated light through a LCD
11 housing.

12

13

14 Brief Description of the Drawings

15 Figure 1 illustrates a perspective view of a laptop computer.

16 Figure 2 is a cross sectional view of a prior art fliptop display for a laptop
17 computer.

18 Figure 3 is a close up view of the lower portion of Figure 2.

19 Figure 4 is a cross sectional view of a novel fliptop display of a laptop
20 computer.

21 Figure 5 is a close up view of the lower portion of Figure 4.

1 Figure 6 is a close up view of an alternative embodiment of the lower portion
2 of Figure 4.

3 Figure 7 is a cross sectional view of an alternative embodiment of the present
4 invention.

Detailed Description of the Invention

7 Figure 4 illustrates a cross sectional view of a novel fliptop display 5. The
8 fliptop display 5 includes a planar LCD module 70 and a generally planar LCD
9 housing 50. The LCD module 70, which includes a planar LCD 71, is secured in the
10 LCD housing 50 by various common securing means, such as screws, clips, or other
11 frictionally engaging or interlocking means (not shown).

12 The LCD housing 50 is composed of a translucent material that functions as a
13 light pipe. For example, the LCD housing 50 may be formed from an ABS plastic
14 such as LexanTM from General Electric. The LCD housing 50 may include a planar
15 rear portion 54 and top and bottom portions 55. As shown in Figure 4, a light source
16 60 may be partially embedded in or enclosed in the LCD housing 50. The light
17 source 60 may be secured in the LCD housing 50 by friction fit or by various
18 common securing means, such as screws, clips, or other frictionally engaging or
19 interlocking means (not shown). The LCD housing 50 may also have a
20 light-reflective coating 53 applied to its outer surface 58. The light-reflective coating
21 53, may be composed of aluminum or a variety of metallic or other reflective
22 substances. The light-reflective coating 53 reflects light incident upon it back into

1 the LCD housing 50 for projection to the LCD module 70. The reflective coating 53,
2 when made of materials such as electroless chrome followed by 40 to 50 (inches of
3 copper, then nickel plating of 10 (inches may also operate to minimize EMI
4 emissions from the flip-top display 5. Alternatively, a nickel-copper-nickel plating
5 may be utilized. Because the reflective coating 53 forms the outer surface 58 of the
6 housing 50, it may be desirable to cover it or paint it with a protective layer 56
7 composed of a material such as soft touch polyethylene paint, that resists scratching
8 and preserves its desired optical qualities.

9 During operation of the flip-top display 5, the light source 60 generates light.
10 This light is conducted through the LCD housing 50. The conducted light is then
11 projected into the back surface 72 of the LCD module 70.

12 Figure 5 shows a close-up view of the lower portion of Figure 4. In Figure 5,
13 the rear portion 54 of the LCD housing 50 has a thickness d_6 . The fractional portion
14 of the LCD housing 50 between its outer surface 58 and the light source 60 has a
15 thickness d_7 . (The light-reflective coat 53 and its protective layer 56 add a negligible
16 thickness). The light source 60 depicted in Figure 5 is a cold cathode fluorescent
17 lamp that has a diameter d_3 . For maximum light coupling, the cold cathode
18 fluorescent lamp 60 may be embedded in the LCD housing 50 so that the aperture 61
19 of the cold cathode fluorescent lamp 60 is completely adjacent to the LCD housing
20 50. The LCD module 70, which has a thickness d_8 , may be adjacent to the inner
21 surface 52 of the LCD housing 50. Thus, it can be seen from Figure 5, that the depth
22 D of the flip-top display 5, closely approximates the sum of the thickness d_7 of the

1 fractional portion of the LCD housing 50 between its outer surface 58 and the light
2 source 60, the diameter d_3 of the light source, and some fraction of the thickness d_8
3 of the LCD module 70. It can also be seen that the depth D of the flip-top display 5
4 closely approximates the sum of the thickness d_6 of the rear portion 54 of the LCD
5 housing 50 and the thickness d_8 of the LCD 71.

6 For example, using the dimensions previously discussed for these
7 components, the thickness d_8 of the LCD 71 is 2 mm and the thickness d_6 of the LCD
8 housing 50 is 4 mm. To provide maximum light coupling, the light source 60 with
9 a 2 mm aperture 61 will be embedded in the LCD housing 50 so that 1 mm of
10 diameter protrudes from the assembly. Accordingly, the thickness d_7 will be 1 mm,
11 and the fraction of the thickness d_8 contributing to the depth D of the flip-top display
12 5 will be 1 mm. Thus, it can be seen that the depth D of the flip-top display 5 is now
13 6 mm. This depth D is 25% less than the depth of conventional flip-top displays.

14 Another embodiment of the present invention is shown in Figure 6. This
15 embodiment, includes an omnidirectional light source 62. A reflector 63 is used to
16 direct incident light generated by the omnidirectional light source 62 back into the
17 LCD housing 50. As shown by the path traveled by light ray A, the light-reflective
18 coating 53 will internally reflect light conducted into the bottom portion 55 of the
19 LCD housing 50 until the light is eventually directed toward the rear surface 72 of
20 the LCD module 70. Since all internal reflections will inherently have a lossy effect
21 on the incident light, the junction of the rear portion 54 and the bottom portion 55
22 of the LCD housing 50 may be geometrically shaped so that light is reflected into the

1 rear portion 54 with a minimum amount of internal reflections. In this
2 embodiment, the light source 62 need not be enclosed in the LCD housing 50 to the
3 extent of the cold cathode fluorescent lamp 60 of Figure 5. In situations where a
4 greater thickness d7 is required to protect the light source 62, the light source 62 may
5 be enclosed in the LCD housing 50 at a variety of depths.

6 Still another embodiment of the present invention is shown in Figure 7. In
7 this embodiment, the light source 62 and the reflector 63 may be located in the
8 middle of the rear portion 54 of the LCD housing 50. The light source 62 may be
9 partially enclosed in the LCD housing 50. The protrusion of the light source 62 (and
10 the reflector 63) from the LCD housing 50 creates a gap 66 between the rear surface
11 72 of the LCD module 70 and the inner surface 52 of the LCD housing 50. This
12 results in a larger gap 66 than required solely to accommodate the protrusion of the
13 light source 62 from the LCD housing 50.

14 The gap 66 may be purposely designed into the flip top display 5 as a design
15 tradeoff between depth D and lighting efficiency. While the depth D of the flip top
16 display 5 will be increased, lighting efficiency may be improved. The addition of the
17 gap 66 will provide the light with a greater depth d in which to diffuse before being
18 incident upon the rear surface 72 of the LCD 71. This may provide better
19 illumination of the LCD 71 toward the top and bottom portions 55 of the LCD
20 housing 50.

21 Yet another embodiment is shown in Figure 8. In this embodiment, the
22 thickness d6 of the rear portion 54 of the LCD housing 50 in Figure 7 may be

1 increased in order to strengthen the LCD housing 50. For example, using the typical
2 dimensions previously discussed for the various flip-top display components, the
3 thickness **d6** may be increased up to 2 mm before the flip-top display 5 has the same
4 depth **D** as in the prior art. As shown in Figure 3, the depth **d** of the gap 66 is
5 correspondingly reduced.

6 In yet another embodiment, the LCD housing 50 can be designed to display a
7 variety of ornamental effects. In this embodiment, areas of the light-reflective
8 coating 53 can be masked or removed by scoring or by etching so that light incident
9 upon these areas is no longer reflected back into the LCD housing 50, but instead is
10 conducted out of the LCD housing 50. The protective layer 56 would also typically be
11 similarly scored or etched in order to allow the light to leave the LCD housing 50.
12 In this manner, text, company logos, trademarks, or other designs may be
13 illuminated.

14 With respect to the embodiments described herein, it can be seen that the
15 present invention's incorporation of the light pipe function into the LCD housing
16 provides the laptop computer designer with greater design flexibility. The potential
17 reduction in depth **D** of the flip-top display provides the laptop computer designer
18 with a variety of configurations for the light source, LCD, and LCD housing
19 assembly. The laptop computer designer may configure these components in a
20 variety of ways resulting in a flip-top display depth **D** that is less than or equal to the
21 width of the prior art flip-top display assembly. Additionally, the size and/or weight
22 of the LCD module may substantially reduced. While this design flexibility has been

1 demonstrated in the description of the preferred embodiments, it is clear that many
2 other modifications, changes, variations, and substitutions are within the scope of
3 this invention.

Claims

2 What is claimed is:

3 1. A computer display comprising:

4 a LCD housing;

5 a light source coupled to the LCD housing;

6 a LCD coupled to the LCD housing;

7 wherein the LCD housing conducts light from the light source to the LCD.

8

9 2. The computer display of claim 1 wherein the light source is at least partially
10 enclosed in the LCD housing.

11

12 3. The computer display of claim 2 wherein the LCD housing includes a
13 reflectively coated outer surface, and wherein light is reflected by the reflectively
14 coated outer surface.

15

16 4. The computer display of claim 3 wherein the reflectively coated outer surface
17 is comprised of a material that attenuates EMI emissions.

18

19 5. The computer display of claim 4 wherein the LCD housing includes an inner
20 surface and the LCD is adjacent to the inner surface.

21

1 6. The computer display of claim 5 wherein the light source is a cold cathode
2 fluorescent lamp.

3

4 7. The computer display of claim 6 wherein the reflectively coated outer surface
5 includes a metallic coating.

6

7 8. The computer display of claim 4 wherein the LCD housing includes an inner
8 surface, the light source is at least partially enclosed in the LCD housing such that a
9 gap exists between the LCD and the inner surface of the LCD housing assembly, and
10 wherein light from the LCD housing is conducted through the gap.

11

12 9. The computer display of claim 8 wherein the light source is a cold cathode
13 fluorescent lamp.

14

15 10. The computer display of claim 9 wherein the reflectively coated outer surface
16 includes a metallic coating.

17

18 11. The computer display of claim 4 wherein the light source is substantially
19 enclosed in the LCD housing assembly.

20

21 12. The computer display of claim 11 wherein the light source is a cold cathode
22 fluorescent lamp.

1
2 13. The computer display of claim 12 wherein the reflectively coated outer
3 surface includes a metallic coating.

4
5 14. The computer display of claim 1 wherein the LCD housing includes a surface
6 that is partially covered with a light-reflective coating.

7
8 15. The computer display of claim 1 wherein the LCD housing includes an outer
9 surface that partially conducts light out of the LCD housing.

10
11
12 16. A computer comprising;
13 a display panel;
14 means for generating light for the display panel; and
15 means for housing the display panel and for conducting light between the
16 means for generating light and the display panel.

17
18 17. A method for conducting light comprising;
19 generating light; and
20 conducting the generated light through a LCD housing.

21

1 18. The method of claim 17 wherein the step of generating light includes
2 generating light with a cold cathode fluorescent lamp.

3

4 19. The method of claim 17 wherein the step of conducting the generated light
5 includes conducting the generated light through a LCD housing that is coated with a
6 coating that reduces EMI emissions.

Abstract of the Disclosure

2 A computer display is disclosed. The computer display includes a LCD
3 housing, a light source coupled to the LCD housing, and a LCD coupled to the LCD
4 housing. The LCD housing conducts light from the light source to the LCD. A
5 method for conducting light is also disclosed. The method includes generating light
6 and conducting the generated light through a LCD housing.

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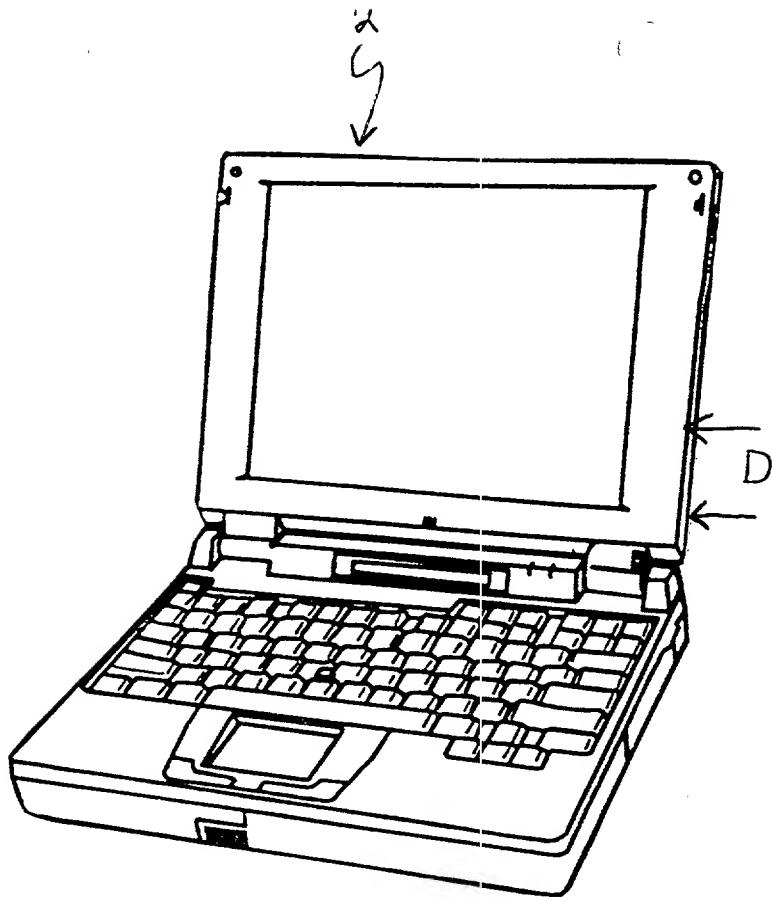


Fig. 1
(Prior Art)

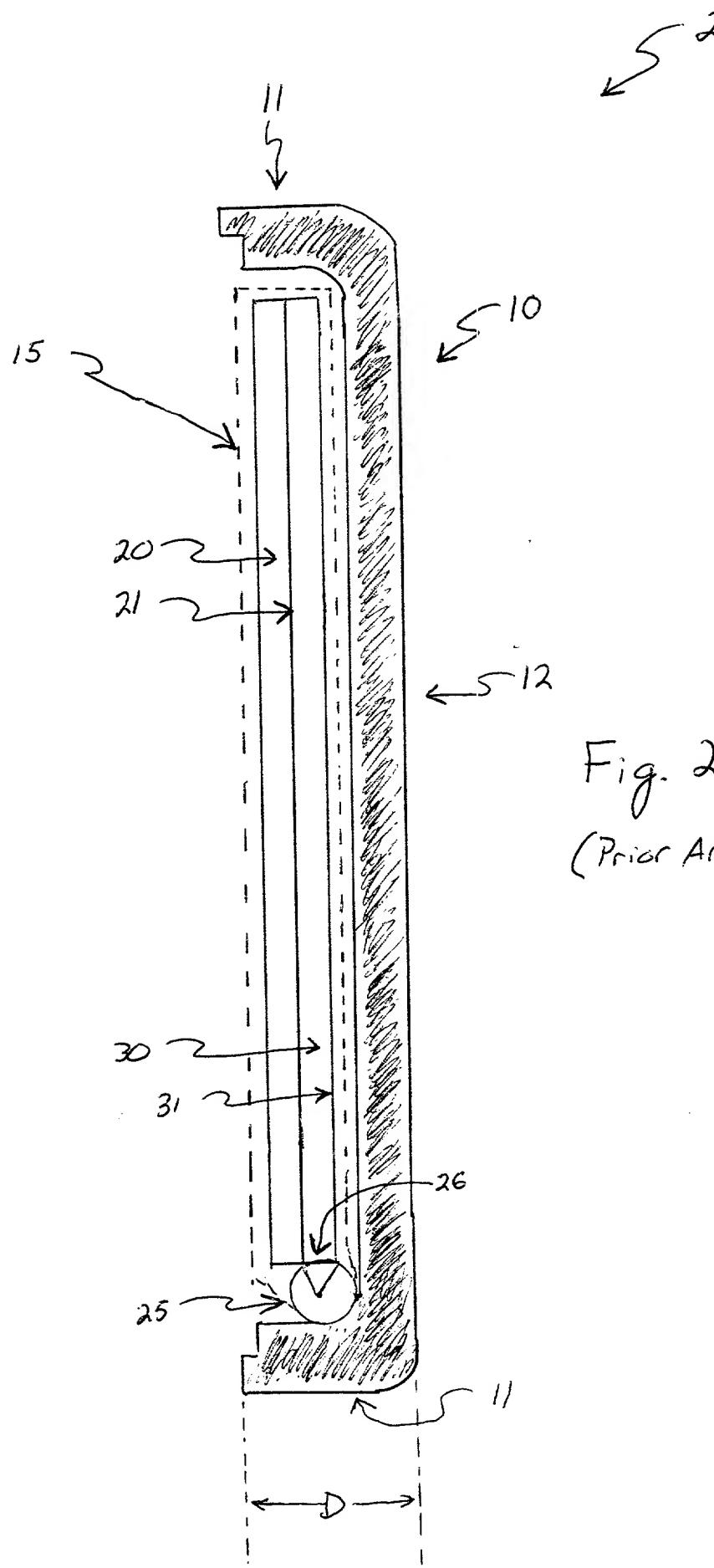


Fig. 2
(Prior Art)

Fig. 3 (Prior Art)

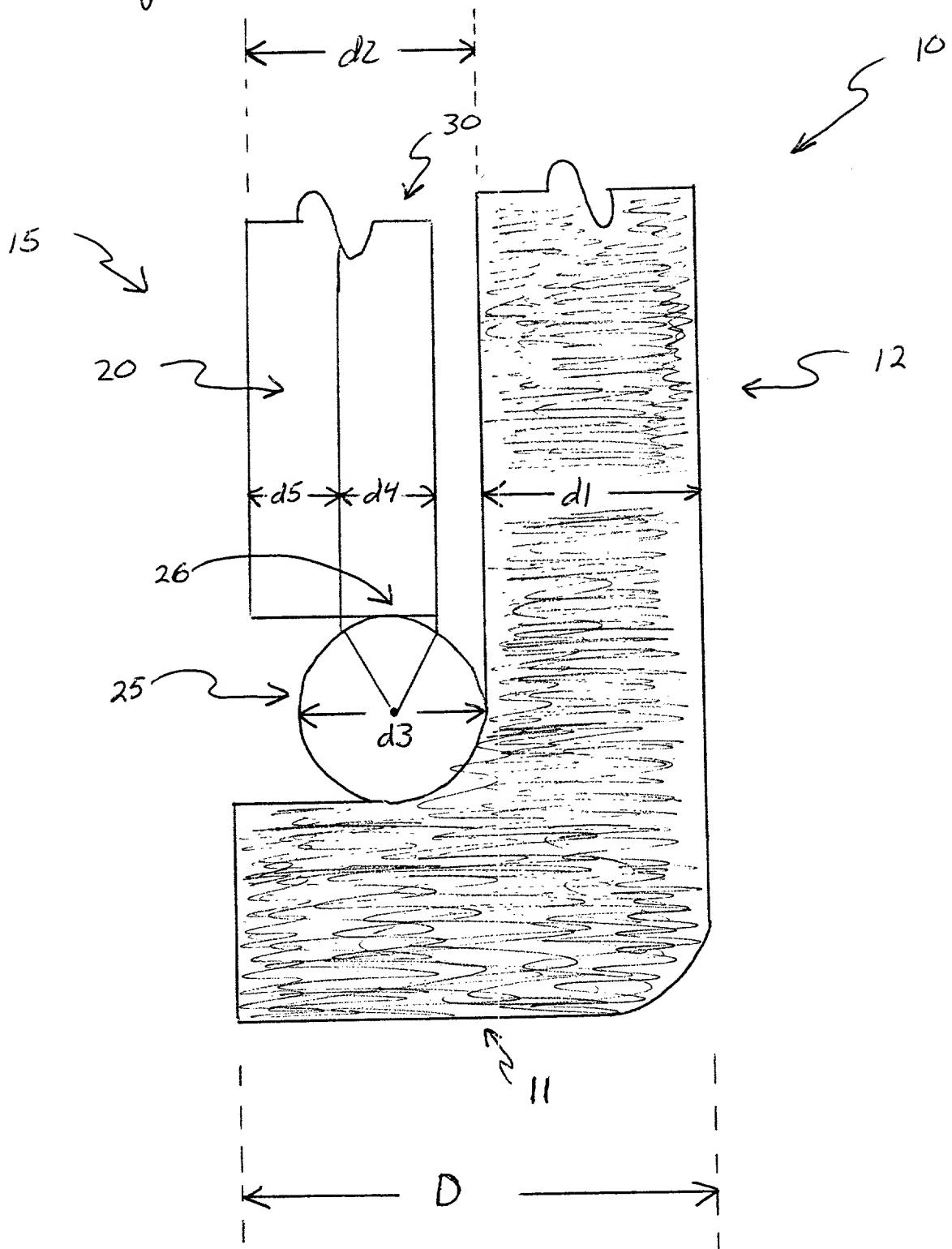


Fig. 4

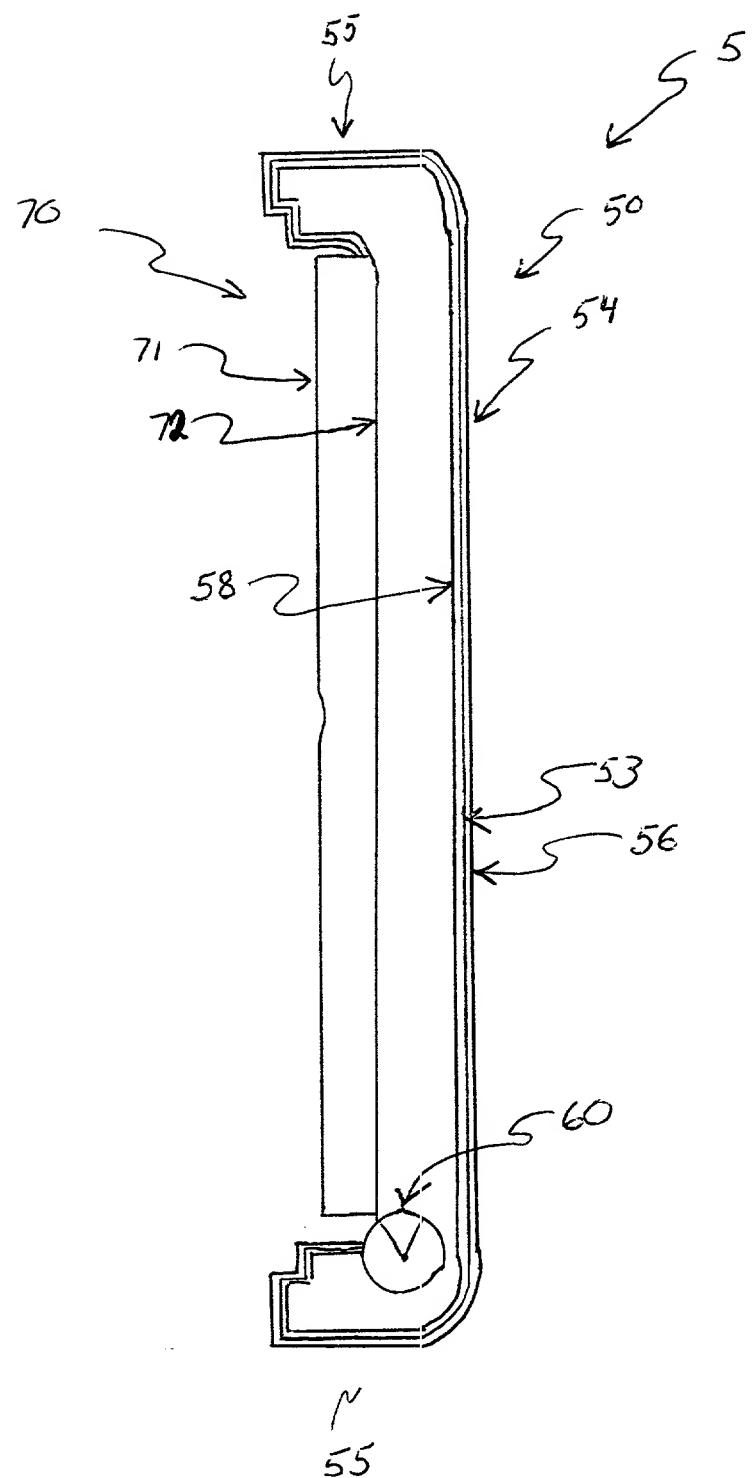


Fig. 5

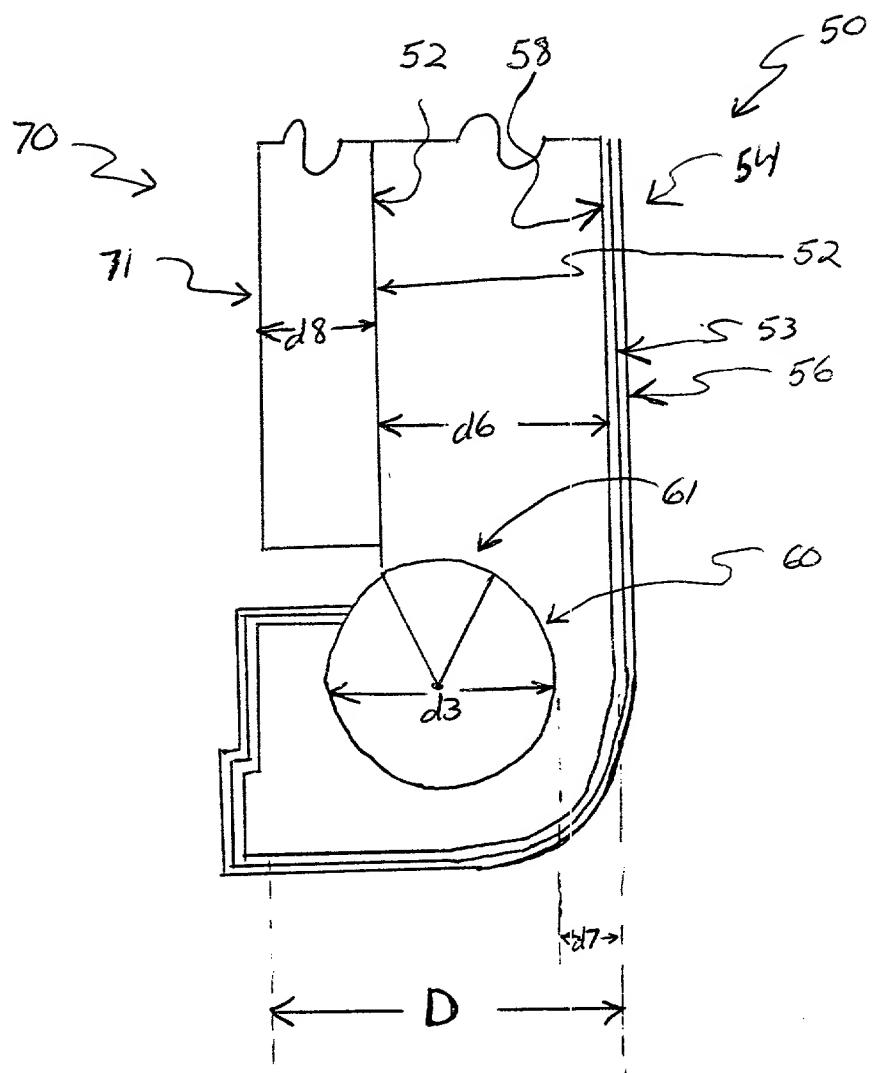


Fig. 6

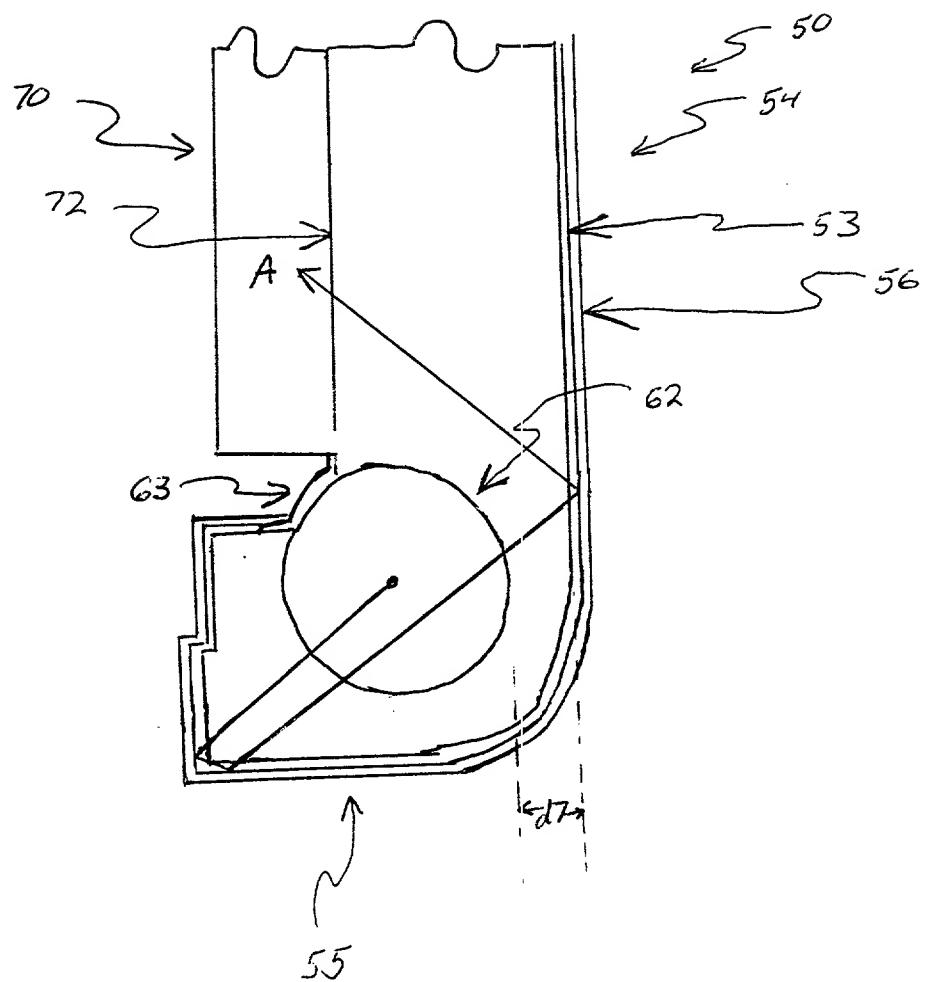


Fig. 7

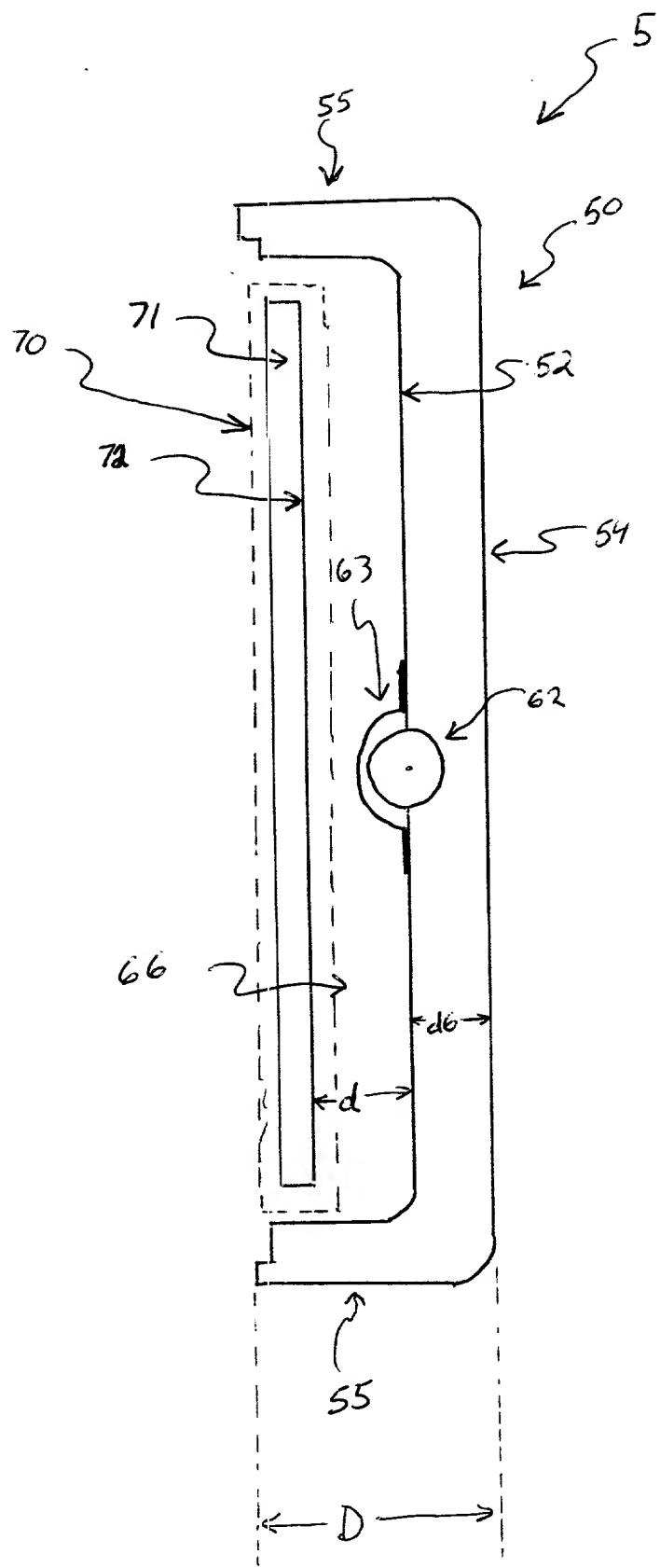
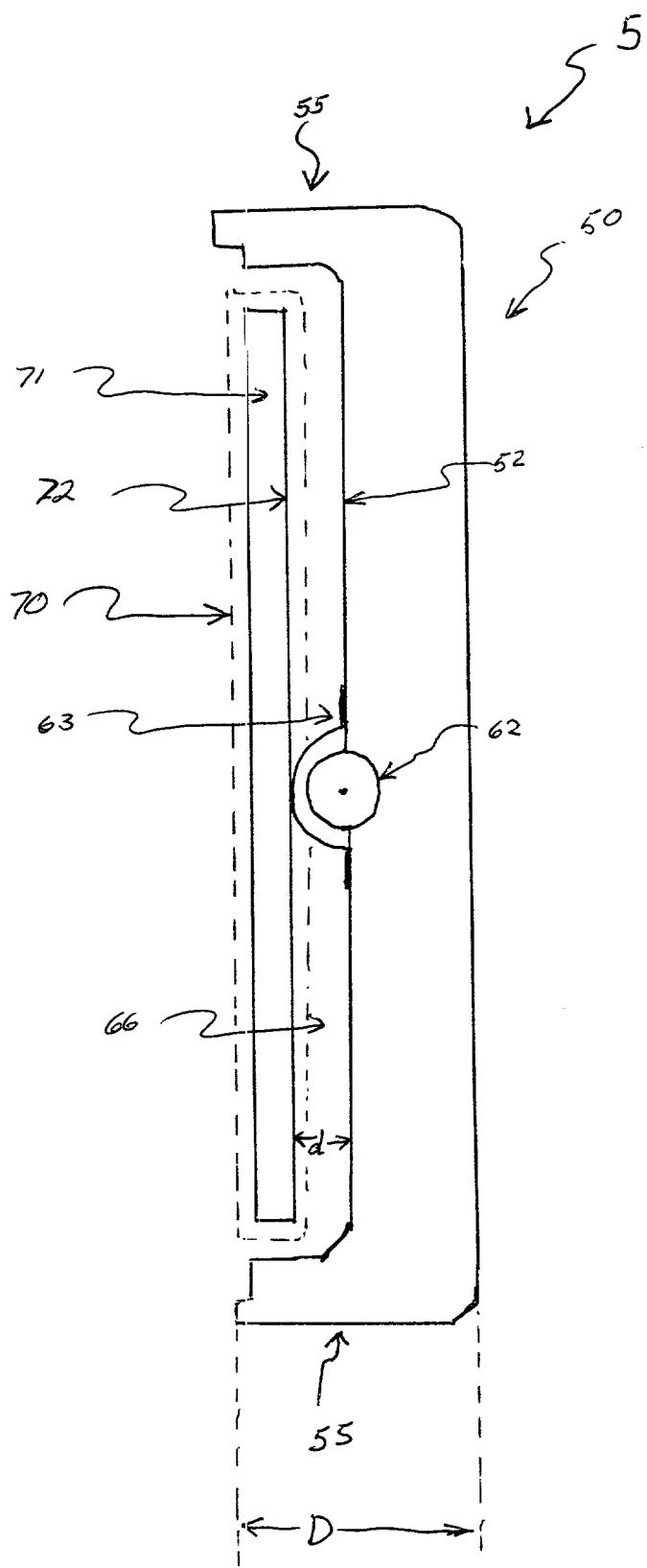


Fig. 8



DECLARATION FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled Backlighting System for an LCD

the specification of which

x is attached hereto.

_____ was filed on _____ as application Serial No. _____ and was amended on _____.

I hereby state that I have reviewed and understand the contents of the specification, including the claims, as amended by any amendment referred to herein.

I acknowledge the duty to disclose all information known to me to be material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

PRIORITY FOREIGN APPLICATION(S)

(Number)	(Country)	(Day/Month/Year Filed)	Priority Claimed

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States Application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56(a) which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application:

(Application Serial No.)	(Filing Date)	(Status)
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I hereby appoint the following attorneys and/or agents to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: Ronald J. Brown (29,016), David E. Bruhn (36,762), David N. Fronek (25,678), Stuart R. Hemphill (28,084), Eugene L. Johnson (21,028), Devan Padmanabhan (P38,262), James Rogers (37,228), Gerald Sullivan (37,243), Jon F. Tuttle (25,713), Mark A. Wolfe (36,311), Erik R. Nordstrom (P39,792) and Kenneth E. Levitt (P39,747) and Steve Arnold (33,354).

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Address all correspondence to: Stuart R. Hemphill at Dorsey & Whitney LLP, 220 South Sixth Street, Minneapolis, Minnesota 55402.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful

false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Date: August 4, 1997

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Citizenship: USA